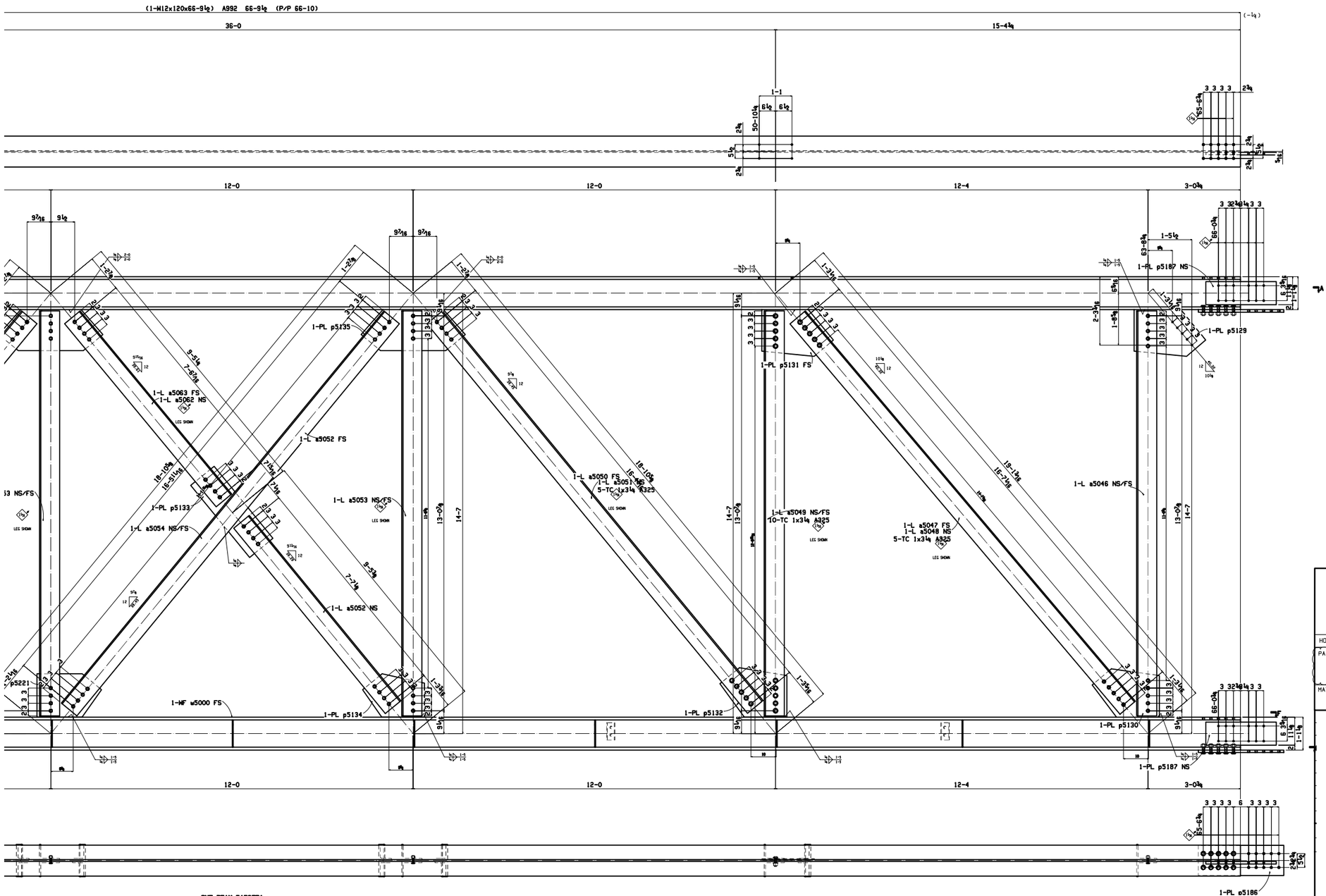
MATCH LINE



DETAIL-2

GENERAL NOTES:
ALL FASTNERS TO BE A-325 TENSION CONTROL BOLTS U.N.O
ALL RE-ENTRY CUTS TO HAVE MIN. ½" RADIUS
FABRICATE ALL MEMBERS WITH MATERIAL CAMBER UP.
MINIMUM SIZE OF FILLET WELDS TO BE 3/16" U.N.

HOLES: 13/16 DIA. U.N.

WELDS: E70XX ELECTRODES (OR APPROVED EQUAL)

PAINT: SURFACE PREP.SSPC - SP2
PAINT: NO PAINT

MATERIAL: ALL STRUCTURAL SHAPES TO BE ASTM A992 GR 50, ALL TS TO BE ASTM A500 GRADE B - ALL ANGLES & PLATES TO BE ASTM A36

MATCH LINE