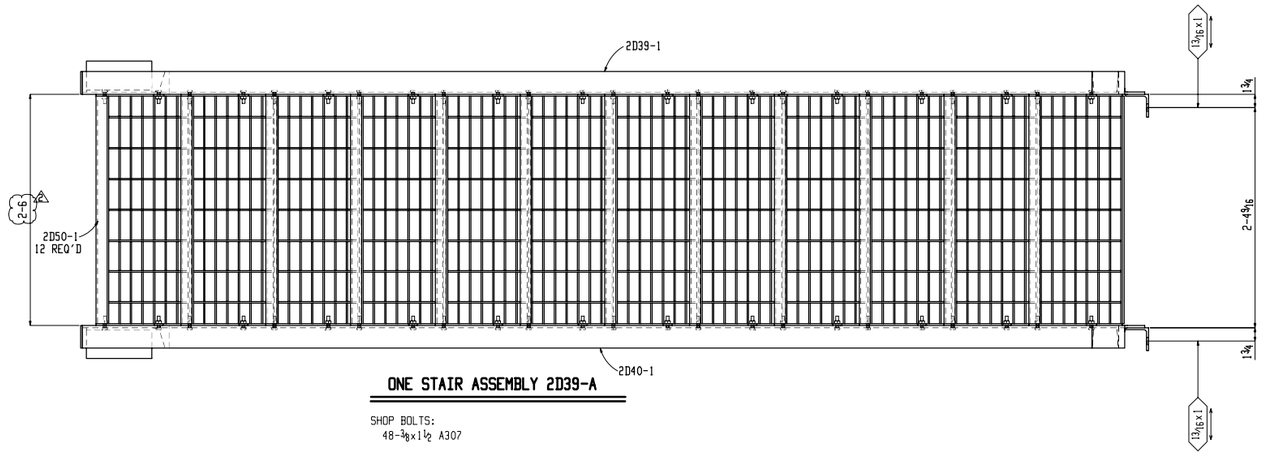
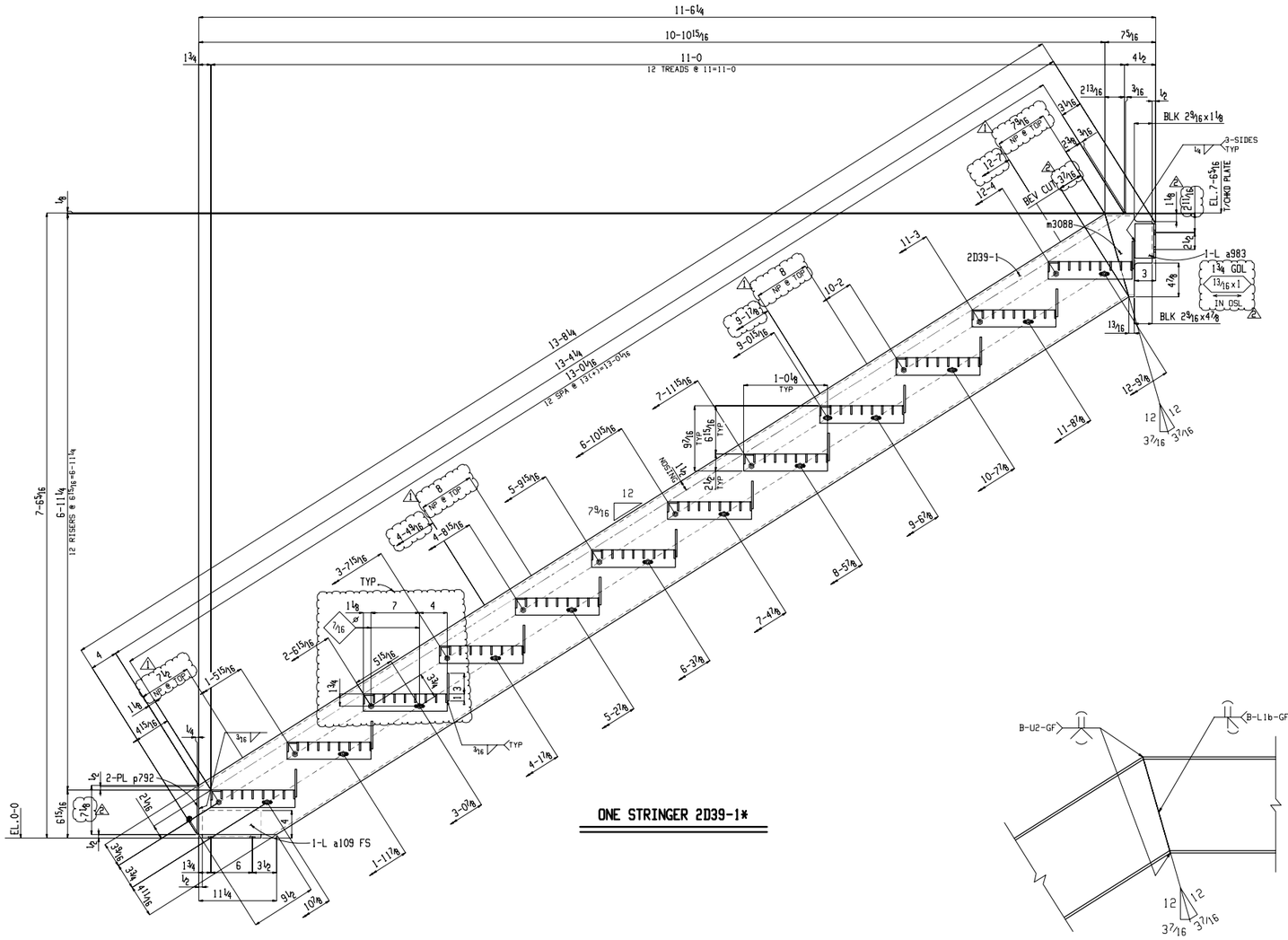


ONE STAIR ASSEMBLY 2D39-A

SHOP BOLTS:
48-$\frac{3}{8}$x1$\frac{1}{2}$ A307



ONE STRINGER 2D39-1*

BILL OF MATERIAL

CLASS	MK.NO.	REQ'D	DESCRIPTION	LENGTH	GRADE	REMARKS	WEIGHT	Advance Mill
ZP	2D39-A	ONE	STAIR ASSEMBLY				298	
	2D39-1	1	STRINGER					
	2D40-1	1	STRINGER					
	2D50-1	12	TREAD					
		48	⅜ Dia A307	0 1½			4	
ZP	2D39-1		STRINGER					
	2D39-1	1	C12x20.7	13 2⅝	A36	L	274	8-2
	m3088	1	C12x20.7	0 6¹³⁄₁₆	A36	P/L	12	8-4
	a109	1	L4x4x¼	0 8½	A36		5	
	a983	1	L3x3x¼	0 5	A36		2	
	p792	1	PL4x2¹⁵⁄₁₆	0 7⅛	A36		1	

CODE = B

Total weight : 298

* DENOTES SHOP ASSEMBLY

SHOP NOTES:
ALL STUB DIMENSIONS AND BLOCKS ARE FROM END OF MAIN MATERIAL NOT FROM THE FACE OF CONNECTION ANGLE

SHOP NOTES:
ALL DETAIL MATL IS TO BE SUFFIXED WITH, '-2D39'

SEQ-2

50% ZP

SHOP NOTES:
1. ALL EDGE DISTANCES ARE TO BE 1¼" U.N.
2. RE-ENTRANT CUTS TO HAVE 1" MINIMUM RADIUS.
3. ALL BOLTS ARE TO BE ASTM A-325.
4. ALL MATERIALS ARE A-36 U.N.
5. ALL HOLES ARE 13_{16}" Dia. U.N.
6. ALL WELDING IS TYPE E70XX (L.H.).

PRINT DISTRIBUTION

DATE	APP.	DIST.	SHOP	ERECTION

PAINT: SEE DATA SHEET

SHOP CONNECTIONS: SEE NOTES

HOLES: 13_{16} Ø UNLESS NOTED

rakesmh